

Terms & Conditions

Molded part terms:

- Unless otherwise noted all parts molded to commercial tolerances per Society of Plastics Industry
- FOB Spring Grove, IL 60081
- All claims to be made within 15 days of receipt of product.
- Standard Molding Payment Terms: Net 30

Payment Terms for Injection Mold Tooling:

- 40% at time of PO (no work to start prior to receipt of both)
- 40% 2nd installment prior to sample delivery.
- 20% Remainder Net 30. Paid in full prior to delivery of tool or production parts
- 10 sample parts from each cavity to be provided as mold approval samples after tool build is complete unless otherwise noted.
- Mold must be paid for in full before leaving our facility or before any production parts can be shipped.
- Mold ownership transfers to customer upon receipt of full tooling payment.

Mold Warranty Guideline:

- Hi-Hard Molds 45+ R/C are warranted for 2,000,000 shots for less than 580F°. unfilled resins.
- 1,000,000 shots for + 580F°. High temp and or filled resins.
- Pre-Hard Molds 30 +/- 2 R/C are warranted for 100,000 shots for less than 580F°. unfilled resins.
- 50,000 shots for + 580F° (High temp and or filled resins).
- Prototype/Minimum Use Molds are warranted for 5,000 shots for less than 580F°. and unfilled resins.
- 1,000 shots for High temp and or filled resins.

Additional Details:

- Warranties are subject to exact requirements and specifications of project.
- Not all quoted items are covered by a warranty
- Warranty applies to molds built and run at Three R Plastics, Inc. only.
- Warranty is no longer valid if any work performed on mold by anyone other than Three R Plastics Inc.
- Three R Plastics will maintain the price as quoted for a period of 90 days assuming normal inflationary costs remain at 3% or less, and there are no gross increased cost of energy, raw materials or government mandate.
- Manufactured completed in Spring Grove, IL
- Mold designs in SolidWorks format and can be provided upon request. (2D Drawings not provided)
- Molded part cycle times are estimated. Pre- production quantity prices to be provided after materials are selected and actual set up and cycle times are verified.
- Lead times are estimated at time of quote submission and does not include holiday shutdowns subject to workload at time of order placement and final requirements of project.
- Molds will be considered dormant after 1 year of non-use and may be subject to storage fees.